

2 **Supplementary Material to**3
4 **Recent Advances in Solvents for Dissolution, Shaping and Derivatization of**
5 **Cellulose: Quaternary Ammonium Electrolytes and their Solutions in Water**
6 **and Molecular Solvents**
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1819 **Definitions**20 **tex**21 The mechanical properties of filaments or fibers are often given in the unit of cN/tex
22 (centi-Newton per tex). Tex is a unit of linear mass density of fibers, threads and yarns and
23 is defined as the mass in grams per 1000 meters [1] (pp. 132–137). It is also common to
24 use the unit decitex (dtex), the mass in grams per 10000 meters. Knowing the density of
25 the fibers, it is possible to convert dtex-values to fiber diameters (for circular
26 cross-sections) in SI-units, and thus convert cN/tex to tenacity values in MPa.27 *Spinneret (or spinnerette, also sometimes called die)*28 A spinneret is a small, thimble-shaped, metal plate with fine holes which is used for
29 spinning of man-made fibers. The spinning solution is forced through the holes to form
30 fine filaments, which are then solidified by coagulation, evaporation or cooling. The
31 properties of the spinneret, e.g., amount of holes, shape and diameter of holes etc. will
32 determine the properties of the filaments produced (e.g., amount, diameter,
33 cross-sectional shape).

34

35 **Draw ratio**

36 During fiber spinning, the filaments or fibers are elongated by passing through a series of
37 pair of rollers, in order to improve the orientation and increase the strength. The process
38 is called drawing as each pair of rollers is moving faster than the previous one [1] (pp.
39 132–137). The draw ratio is defined as the ratio of speed of the front roller to the back
40 roller. A high draw ratio is desirable to produce thinner fibers with high mechanical
41 strength.

42

43 **Spinning stability**

44 There is no general definition for spinning stability. However, for the spinning to be
45 considered stable there should be no filament breaks during the process. It is also
46 important that there are no large variations in thickness and shape of the filaments [2,3].

47

48 **Ring spinning**

49 Ring spinning is a continuous process of spinning fibers (e.g. cotton, wool, staple fibers) to
50 make a yarn. The basic principle of producing a yarn has not changed much since the
51 beginning of spinning over a thousand years ago, with organizing, parallelizing, drawing,
52 and twisting of the fibers. Three subsequent process steps constitute ring spinning;
53 slubbing, ring spinning (using a ring-shaped frame) and winding it onto bobbins [1] (pp.
54 95–120).

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56 **Polydispersity index**

57 Dispersity can be defined as a measure of the heterogeneity of sizes of molecules or
58 particles in a mixture. For polymers, such as polysaccharides, this is often shown by
59 measurements of the molecular mass distribution. The polydispersity index is the ratio
60 between the weight average to the number average molecular weight: M_w/M_n is defined
61 as:

$$62 M_n = (\sum N_i M_i) / \sum N_i$$

63

64 where N_i is the number of molecules with molecular weight M_i .

65

66 And M_w is defined as:

$$67 \quad M_w = (\sum w_i M_i) / \sum w_i = (\sum N_i M_i^2) / (\sum N_i M_i)$$

68

69 where the weight, w , is the weighting factor for each molecular weight species [4].

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