A nuclear magnetic resonance platform for real-time metabolic monitoring of bioprocesses

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S1.1 MATLAB code for analysis of NMR data: This section provides a detailed MATLAB code that was used to transfer the raw data into a magnitude spectrum between 0 to 12 ppm. The code also includes automatic phase correction and removal of water peak

```
% clear earlier results
clc
close all
clear all
% %% read first time serise (120 experiments)
% fA = fopen(['D:\Users\xv5675\Documents\Data\Transffered\March19\11\211\ser'], 'r', 'n');
% A = fread(fA, 'int32');
% A = reshape(A, [2 length(A)/2]);
% fid1 = complex (A(1,:)',A(2,:)');
% fclose(fA);
% %% read Second time serise
% fA = fopen(['D:\Users\xv5675\Documents\Data\Transffered\March19\11\213\ser'],'r','n');
% A = fread(fA, 'int32');
% A = reshape(A, [2 length(A)/2]);
% fid2 = complex (A(1,:)',A(2,:)');
% fclose(fA);
%
% %% read Third time serise
% fA = fopen(['D:\Users\xv5675\Documents\Data\Transffered\March19\11\214\ser'], 'r', 'n');
% A = fread(fA, 'int32');
% A = reshape(A, [2 length(A)/2]);
```

```
% fid3 = complex (A(1,:)',A(2,:)');
% fclose(fA);
%
% %% read Fourth time serise
\% fA = fopen(['D:\Users\xv5675\Documents\Data\Transffered\March19\11\216\ser'],'r','n');
% A = fread(fA, 'int32');
% A = reshape(A, [2 length(A)/2]);
% fid4 = complex (A(1,:)',A(2,:)');
% fclose(fA);
%
% %% read Fifth time serise
% fA = fopen(['D:\Users\xv5675\Documents\Data\Transffered\March19\11\217\ser'], 'r', 'n');
% A = fread(fA, 'int32');
% A = reshape(A, [2 length(A)/2]);
% fid5 = complex (A(1,:)',A(2,:)');
% fclose(fA);
%
% %% Concanitate all time serise togather
% fid=[fid1; fid2; fid3;fid4;fid5];
% % First 320 scans has useful information 120+120+80
% fid_re=fid(1:5242880);
% % Scan 360 onwards has useful information
% fid_rem=fid(5898240:9830400);
% % concate 1 to 320 and then 360 onwards togather
% fid=[fid_re;fid_rem];
% % Initial data points to be neglected for proper furior transform
fid_init = 68;
% % plot over lapping serise
% figure(1);
% hold off;
% %Decleare X co-ordinates
```

```
ppm = linspace( -4.037824838389469,15.95674991607666,65536)-1.11;
% % define blank matric to hold magnitude spectrum
MagSpecold=zeros(65536,1);
% % Initialize variable named A2
A2=0;
% % initialize counter
counter=1;
% %To detrmine FID has a valid data for all 516 scans.
valueofFIDs=zeros(516,1);
% % select Valid data serise fid will have all real-time data of all 516 scans
% % over 3 days.
% fid=fid(1:8454144);
% for each individual scan from 0 to 515
load('data.mat');
for i = 515:515
  % tahe 1 fid at a time neglecting initial few vvalues for proper furiou
  % transform
  B = fid((fid_init:16384) + i*16384);
  B = [B; zeros(65536-length(B),1)];
  % Convert signal to fourior domain
  SP = fftshift(fft(B));
  %%%optional step- remove water peak Manually observed and supressed
  %SP(8037:8527)=0;
  %% Phase correction loop
% exctract real part
  R=real(SP);
% exctract imaginary part
I=imag(SP);
%% Brute-force method with controllable resolution
for phi=0:0.1:0*2*pi
   % calculate amgnitude at different phase shift
```

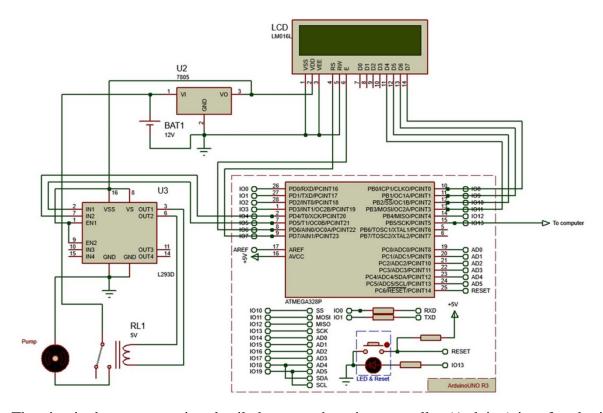
```
MagSpec=abs(R*cos(phi)-I*sin(phi));
% Determine range and TSP peak magbnitute to finding maxima in that
% perticular range
magTSP=real(MagSpec(3794:4610));
%% Maxima peak TSP to be determined for normalization
%[code to be written]
% maximum magnitude is preserved
MagSpecold=max(MagSpec,MagSpecold);
%%increament counter
counter=counter+1;
%plot(real(B));
%[pks,locs,widths,proms] = findpeaks(MagSpec,ppm);
%plot ppm vs Magnitude spectrum
plot(ppm,MagSpec);
%Optional hold on
hold on
end
%% to determine valide fid magnitude of real part of spectrum was computed
VV=double(abs(real(MagSpec)));
%% mean of magnitude of real part of spectrum was computed
value of FIDs(i+1) = mean(VV);
%Copy of maximum magnitude spectrum is stored
A4=MagSpecold;
%plot now with in loop
drawnow
% store All A4 values in concanitated plot
A2=[A2 A4'];
    plot(ppm,-real(SP));
%
%
    hold on;
```

S1.2 Arduino Code: The Arduino code provided is used to set TTL signals after a particular time duration. Also, the same code is used to declare the delays between consecutive TTL signals. These TTL signals are sent periodically to the NMR spectroscope

```
int x = 0;
int time1 = 0;
#include <LiquidCrystal.h>
const int rs = 7, en = 6, d4 = 11, d5 = 10, d6 = 9, d7 = 8;
LiquidCrystal lcd(rs, en, d4, d5, d6, d7);
void setup() {
 pinMode(5, OUTPUT);
 pinMode(4, OUTPUT);
 pinMode(13, OUTPUT);
 lcd.begin(16, 2);
 lcd.print(" BioPEC IMT KIT ");
 delay(2000);
 lcd.setCursor(0, 1);
 lcd.print("Time: ");
 digitalWrite(13, LOW);
}
void loop() {
 time1 = millis() / 1000;
 lcd.setCursor(6, 1);
 lcd.print(time1);
 x = time1 \% 3;
 if(x==0)
 {
 digitalWrite(5, HIGH);
 digitalWrite(6, LOW);
```

```
lcd.setCursor(0, 0);
 lcd.print(" Pumping liquid ");
 delay(150000);
 digitalWrite(5, LOW);
 digitalWrite(6, LOW);
 delay(10000);
 digitalWrite(13, HIGH);
 lcd.setCursor(0, 0);
 lcd.print(" TTL signal ");
 delay(337000);
 digitalWrite(13, LOW);
 //delay(500);
 //digitalWrite(13, HIGH);
 }
 else
 {
 digitalWrite(5, LOW);
 digitalWrite(6, LOW);
 digitalWrite(13, LOW);
 lcd.setCursor(0, 0);
 lcd.print(" System Standby ");
 }
}
```

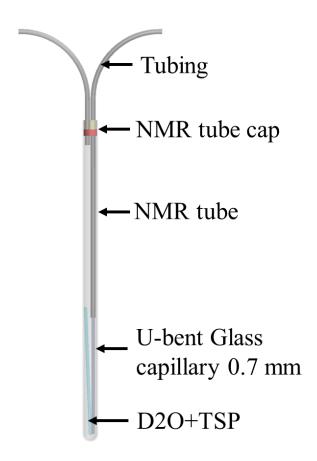
S1.3 Circuit diagram for Arduino-based peristaltic pump driver:



The circuit shows connection details between the microcontroller (Arduino) interfaced with LCD, replay driver, motor. The IC L293D was used as a relay driver and the motor is connected to it directly. The entire circuit is powered by a 12-volt battery and voltage regulator IC 7805. The 16x2 LCD was used to display the timing and the current status of the system. The code for this circuit is given in section S1.2 the main reason to use this circuit was to provide the desired delays in an automated manner.

S2 The 5mm Insert Configuration suitable for any NMR spectrometer

The figure shows a different configuration of insert for NMR spectrometer. This insert was developed using a U-bent capillary of thickness 0.7mm diameter. In this configuration, unlike the flow through system, both input and output tubes were going through the top. The main advantage of such a system was it could have been used with standard NMR spectroscope with regular inserts. Developing a U-bent 0.7mm capillary was challenging also the flow at bent was disturbed hence possible accumulation of the particles. because of these issues, we planned to design the flow through insert system mentioned in the manuscript.



S3 Design of 3D printed filter placed inside bioreaction camber

This filter is used to avoid large wasted particles entering the tubing. The filter had a pore size of 0.5mm. A rectangular grid was printed on Ultimaker-3 which can hold standard filters. This filter was placed just above the solid orange peel waste. The four pillars help to hold the filter at a particular height.

