

Synthesis of Fe₂O₃ Nanorod and NiFe₂O₄ Nanoparticle Composites on Expired Cotton Fiber Cloth for Enhanced Hydrogen Evolution Reaction

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Table S1. Initial precursor used to synthesize different Fe₂O₃-NiFe₂O₄/CF-X catalysts.

Sample	FeCl ₂ ·4H ₂ O(g)	NiCl ₂ ·6H ₂ O(g)
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-1	0.1	0.6
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-2	0.3	0.6
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-3	0.5	0.6
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-4	0.7	0.6
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-5	0.9	0.6
Fe ₃ O ₄ /CF	0.5	—
NiO/CF	—	0.6

Table S2. Catalytic deposited on the CF during synthesis.

Sample	Catalysts deposits on CF (mg)
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-1	2.1
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-2	3.2
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-3	4.5
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-4	5.8
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-5	6.3
Fe ₃ O ₄ /CF	1.6
NiO/CF	1.5

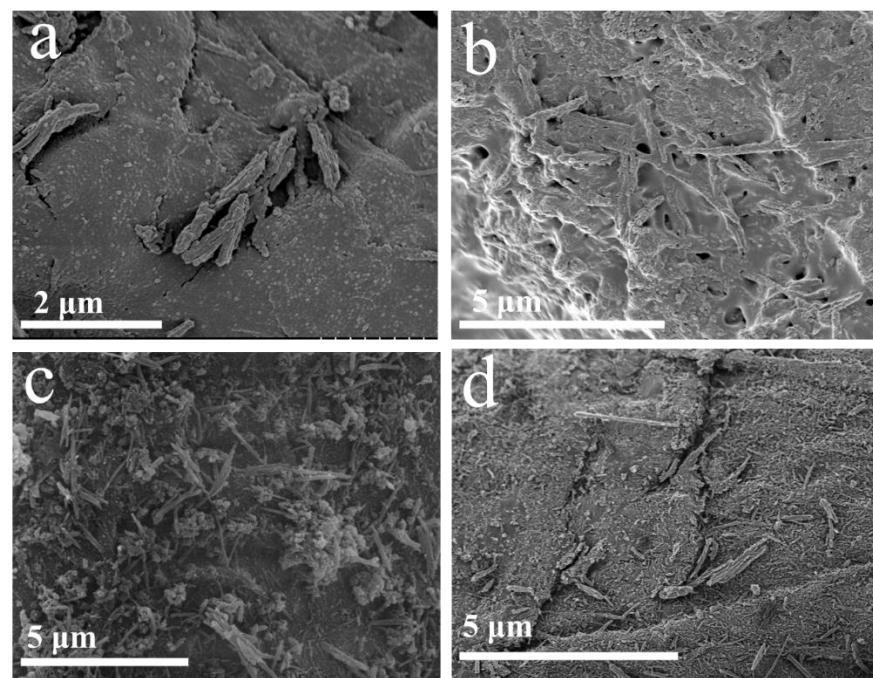


Figure S1. SEM image of (a) Fe_2O_3 - NiFe_2O_4 /CF-1, (b) Fe_2O_3 - NiFe_2O_4 /CF-2, (c) Fe_2O_3 - NiFe_2O_4 /CF-4, (d), Fe_2O_3 - NiFe_2O_4 /CF-5 samples.

Table S3. Catalytic performance comparison of Fe₂O₃-NiFe₂O₄/CF-3 sample with previously reported catalysts.

Catalysts	η^{10} (mV)	Tafel slope (mV dec ⁻¹)	Reference
Fe ₂ O ₃ -NiFe ₂ O ₄ /CF-3	127	44.9	This work
NiFe ₂ O ₄ /Ti ₃ C ₂	173	112.2	¹
NiFe ₂ O ₄ /CB	187	85.8	²
NiFe ₂ O ₄ /CoNi-S	149	49.8	³
NiFe ₂ O ₄ @N-rGO-CC	188	218.5	⁴
NiFe ₂ O ₄ @N/rGO-800	157	49.7	⁵
NiFe ₂ O ₄ @MOF-74	403	106	⁶
Co _{0.5} Ni _{0.5} Fe ₂ O ₄	174	91	⁷
NiFe ₂ O ₄ /NF	135	122.7	⁸

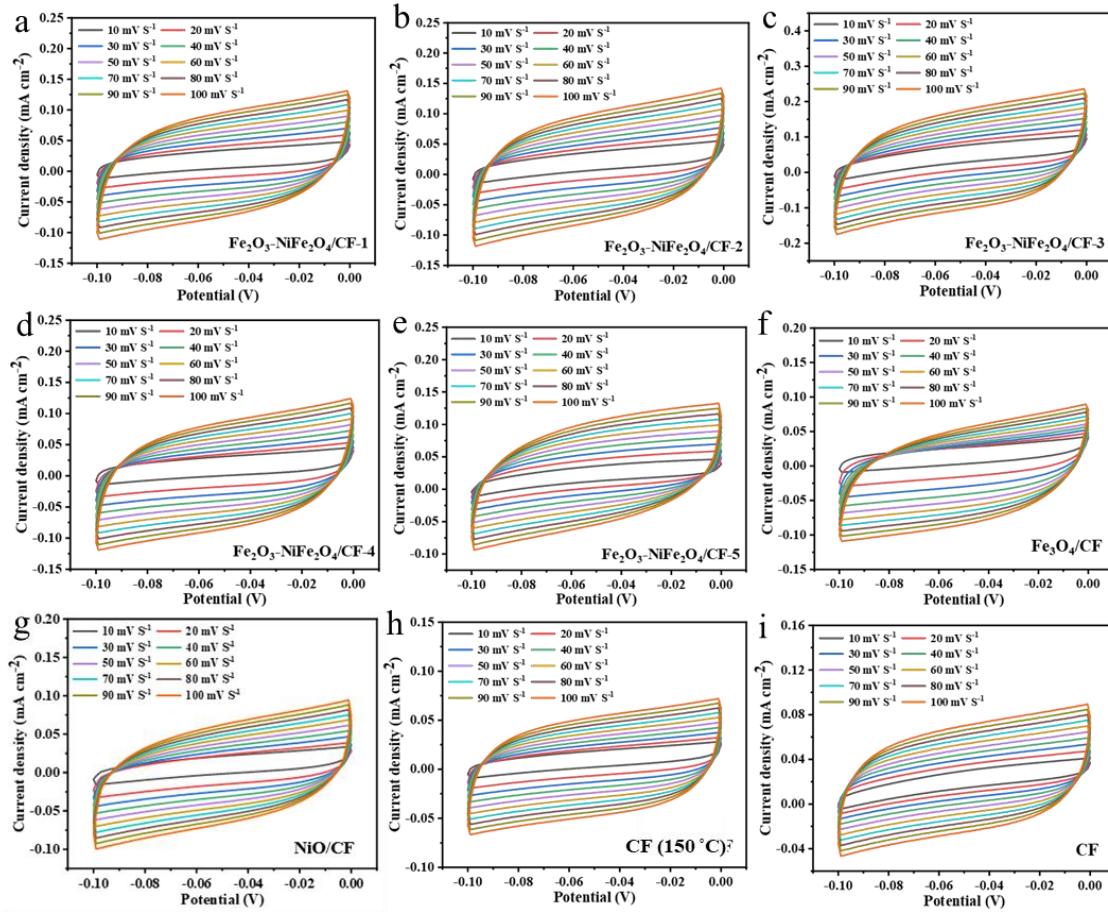


Figure S2. (a-i) CV curves of as-synthesized samples, CF and CF (150 °C) between -0.1

and 0 V *vs.* Hg/HgO at different scan rate mV s^{-1} in 1.0 M alkaline solution. (g) The electrochemical surface area of catalysts was determined from C_{dl} . C_{dl} values was calculated by plotting the $\Delta J = (J_a - J_c)$ at 0.05 V *vs.* Hg/HgO against various scan rates, the $2C_{dl}$ is equal to the slope.

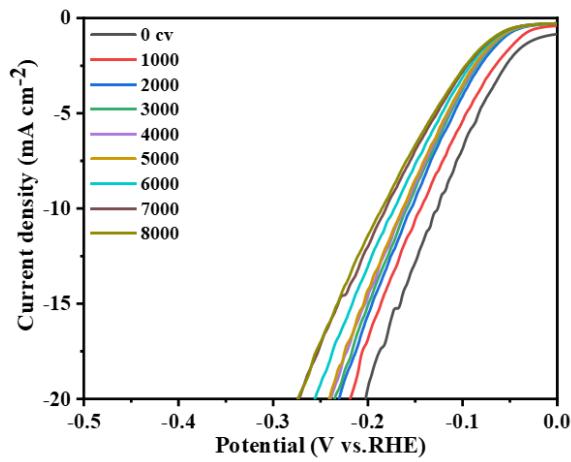


Figure S3. LSV curves of $\text{Fe}_2\text{O}_3\text{-NiFe}_2\text{O}_4/\text{CF-3}$ catalyst before and after different CV cycles.

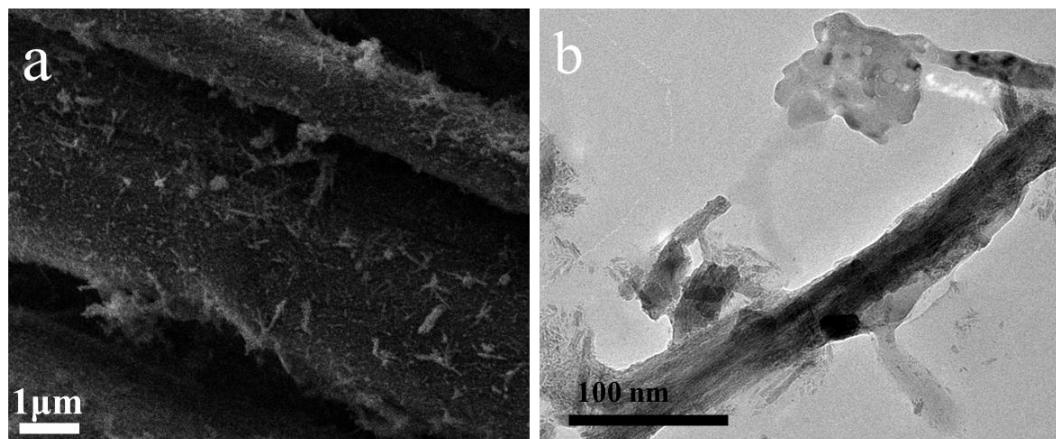


Figure S4. (a)SEM and (b) TEM images of $\text{Fe}_2\text{O}_3\text{-NiFe}_2\text{O}_4/\text{CF-3}$ sample after 8000 CV cycles

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