Supplementary Materials: Influence of High, Disperse API Load on Properties along the Fused-Layer Modeling Process Chain of Solid Dosage Forms

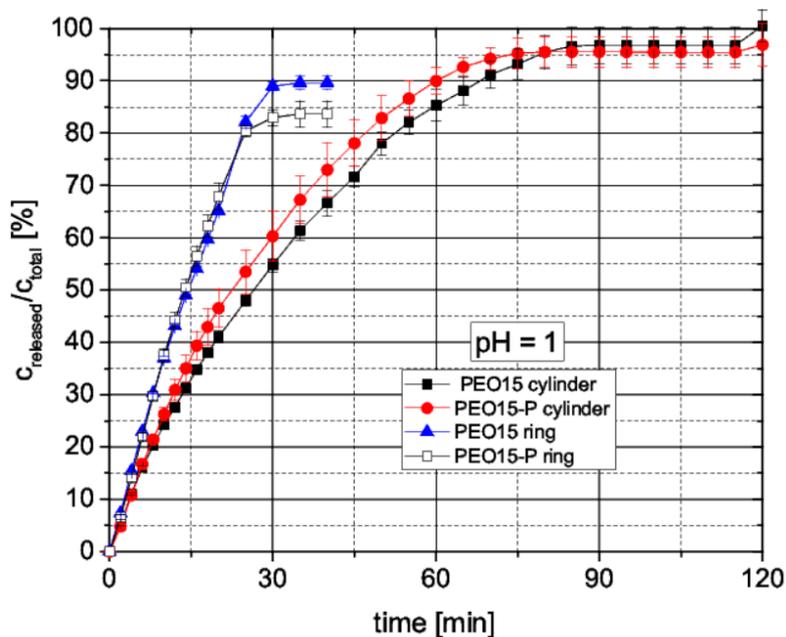**Marius Tidau, Arno Kwade and Jan Henrik Finke**

Figure S1. In vitro theophylline release from PEO-based 3D-printed dosage forms, *n* =3.